



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A240 UNS S31254

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A240 Chromium and Chromium-Nickel Stainless Steel for Pressure Vessels and for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel, Plate, Sheet and Strip

Chemical Composition			Heat Treatment	
Carbon	C %	0.020 max.	Solution Annealing	
Silicon	Si %	0.800 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.010 max.		
Chromium	Cr %	19.500 - 20.500		
Nickel	Ni %	17.500 - 18.500		
Molybdenum	Mo %	6.000 - 6.500		
Nitrogen	N %	0.180 - 0.220		
Copper	Cu %	0.500 - 1.000		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CK3MCuN	ASTM	USA	Casting
SA-351 CKMCuN	ASME	USA	Casting
Z 4 CND 19.13 M	AFNOR NF	France	Casting
317 C 12	BS	British	Casting
422940	CSN	Czech Republic	Casting
J92810	UNS	USA	Casting
J93254	UNS	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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